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programming procedures, etc. used to perform programming with an SFC program using MELSAP-L. MELSAP-L can be used with the following CPU modules. MELSAP-L conforms to the IEC Standard for SFC.

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The contents include explanations on the PLC, and explanations on the instructions with examples. The PLC is explained based on the FX5U. Persons who do not have a basic understanding of the PLC should

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prepare by reading the "Your First PLC Introduction" FX-NYUM-TEXT textbook. The following related materials are available. (1) Your First PLC Introduction JY997D22101 (2) MELSEC iQ-F FX5 ...

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About this Manual The texts and illustrations in this manual are provided exclusively as a guide to the IEC programming and documentation system MELSEC MEDOCplus. Separate manuals are available for MITSUBISHI ELECTRIC's various series of MELSEC programmable logic controllers.

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